FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL OMB Number: Estimated average burden

0.5

hours per response:

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

Name and Address of Reporting Person* Flugel Russell A				PRODUCTS					5. Relationship of Reporting Person(s) to issuer (Check all applicable) Director 10% Owner					
(Last) (First) (Middle) 7201 HAMILTON BOULEVARD				e of Earliest Transa	action (N	/lonth/	Day/Year)	X	Officer (give title below) VP, Controller and PAO		(specify			
(Street) ALLENTOWN (City)	PA (State)	18195 (Zip)	4. If Ar	4. If Amendment, Date of Original Filed (Month/Day/Year)						Form filed by One Reporting Person Form filed by More than One Reporting Person				
	Та	able I - Non-D	erivative S	Securities Acq	uired,	, Dis	posed of,	or Ber	eficially	Owned				
1. Title of Security (Instr. 3)		2. Ti	Transaction	2A. Deemed Execution Date, if any (Month/Day/Year)	3. Transaction Code (Instr. 8)		4. Securities		(A) or . 3, 4 and 5)	5. Amount of Securities Beneficially Owned Following	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership		
			onth/Day/Year)	if any	Code (Бізрозси от	(-) (, ,	Beneficially Owned Following	(D) or Indirect	Beneficial Ownership		
				if any	Code (Amount	(A) or (D)	Price	Beneficially	(D) or Indirect	Beneficial		
Common Stock		(Mo		if any	Code (8)	Instr.	·		Price \$78.06	Beneficially Owned Following Reported Transaction(s)	(D) or Indirect	Beneficial Ownership		
Common Stock Common Stock		(Mo	onth/Day/Year)	if any	Code (8)	Instr.	Amount	(A) or (D)		Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	(D) or Indirect (I) (Instr. 4)	Beneficial Ownership		
		11 11	1/29/2019	if any	Code (8) Code	Instr.	Amount 3,647	(A) or (D)	\$78.06	Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	(D) or Indirect (I) (Instr. 4)	Beneficial Ownership		
Common Stock		11 11 12	1/29/2019 1/29/2019	if any	Code (8) Code M F	Instr.	Amount 3,647 2,145	(A) or (D) A	\$78.06 \$236.33	Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4) 10,034 7,889	(D) or Indirect (I) (Instr. 4)	Beneficial Ownership		
Common Stock Common Stock		11 11 12 12 12	1/29/2019 1/29/2019 2/02/2019	if any	Code (8) Code M F A	Instr.	Amount 3,647 2,145 1,651	(A) or (D) A D A	\$78.06 \$236.33 \$0 ⁽¹⁾	Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4) 10,034 7,889 9,540	(D) or Indirect (I) (Instr. 4)	Beneficial Ownership		

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

636

90

				-							-				
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)		5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Securities Underlying Derivative Security (Instr. 3 and 4)		8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported Transaction(s) (Instr. 4)	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)
				Code	v	(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares				
Stock Option (Right to Buy) ⁽²⁾	\$78.06	11/29/2019		M			3,647	(3)	12/01/2019	Common Stock	3,647	\$78.06 ⁽¹⁾	0.0000	D	

Explanation of Responses:

Common Stock

Common Stock

- 1. Not applicable to this security
- 2. Employee Stock Options granted under the issuer's Long-Term Incentive Plan.
- 3. These options become exercisable in one-third increments on the first three anniversaries of grant.

Andrea I. Rennig as Attorney

\$233.46

\$0⁽¹⁾

D

A

9,252

885.517

D

By RSP

12/03/2019

in Fact

** Signature of Reporting Person

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

- * If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

12/02/2019

12/02/2019

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.